



170 Base Rd Oriskany, N.Y. 13424

“You Start...We Finish”

LIST OF MINIMUM LOT CHARGES

As of 3/1/2026

Anodize		Cleaning/Derust	\$125
Type II	\$150		
Type III	\$175	Sandstrom/Dry Film Lubricant	\$200
Type II with PTFE	\$175		
Type III with PTFE	\$200	Media Blasting	\$100
Electroless Nickel		Ink Marking	\$150
Mid Phos	\$180	Laser Marking	\$150
High Phos	\$180		
Teflon	\$250	Masking/Plugging	\$250
Boron Nitride	\$250		
Black	\$250	Nadcap Jobs Minimum Lot	\$275
Nickel	\$175	Nadcap Passivate/Chem Film	\$150
		Nadcap Certification Fee	\$25
Mn Phosphate	\$150	Testing Report Fees:	
Zn Phosphate	\$150	Salt Spray Min Lot	\$100
		Water Immersion	\$50
Tin	\$150	Solderability	\$50
Tin/Lead	\$175	Thermal Report	\$50
		Baking Stress Relief/H2	\$50
Copper	\$150	Copper Sulfate	\$25
Copper Black	\$175	Thickness Report	\$25
		Destructive Adhesion	\$25
Zinc	\$150	Expedite Fees	
		3 days. or less	\$500
Silver	\$225	5 days or less	\$250
Gold	\$250		
		Expedites are not guaranteed and are only charged if delivered within the timeframe. Does not include the receiving day.	
Passivate	\$130		
Chem Film on Al	\$130		
Black Oxide	\$150	Note: Stripping of metal finishing has the same minimum lot charge as the plating process.	
Bright Dip	\$150		